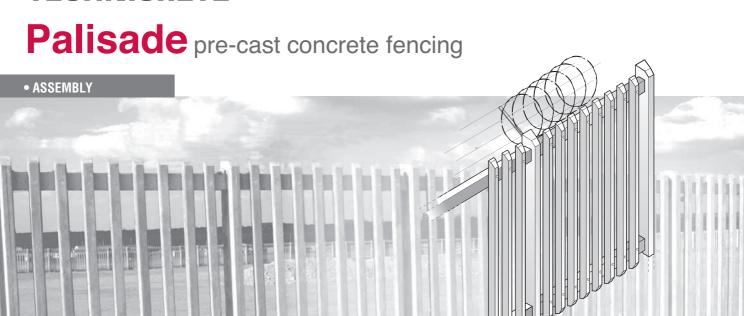


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Description	Standard Measurements (mm)	Reinforcing	Standard Fence height & Panel widths	
Post	3000x140 / 80x230	4x4,5mm ø Mild Steel	Fence: 2.4m	
Beams	1940x150 / 140x65	4x4,5mm ø Mild Steel	Panel: 2.0m	
Pales	2370x95 / 80x60	3x4,5mm ø Mild Steel		

8 upright between posts

Palisade Fence Erection:

- Excavate all the holes for the posts at 2000mm intervals (center to center. Each hole must have the following dimensions: 400mm long x 400mm wide and 600mm deep.
- Place the end post plumb in the centre of the hole with the slots tapering down towards the base and the slots in the line of the fence, and fill the hole with concrete, ensuring that the post stays vertical while the concrete cures.
- Place the second post loose in the second hole.
- Place the bottom beam (1940mm long) in the lower slot of the first post and the lower slot of the second post.
- Place the second post plumb in the center of the second hole and fill the hole with concrete, ensuring that the post stays vertical while the concrete cures.
- Continue with items 3, 4 and 5 until all posts have been placed.
- Starting at the first two posts place the top beam in the upper slots in the posts, continuing until all top beams have been placed.
- Fix the pales to the beams with bolt, washer and nut, starting at the top beam, using M10-125mm bolts.

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